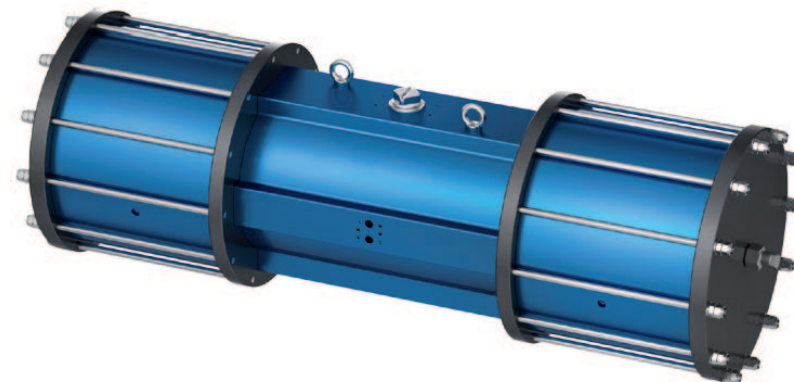


DOUBLE-PISTON QUARTER TURN ACTUATORS

TYPE SADP - M 180° **BR03C**

Technical Data

Design :	Pneumatic double-piston 180° actuator with a 90° middle position
Design features :	Rack-and-pinion system, piston guide via guide rods
Angle of rotation :	Fixed rotation angle 0° to 180° (normal operation) Spring fixed 90° middle position
Air pressure supply :	min. 2 bar, max. 8 bar
Operating medium :	Dry and filtered compressed air
Ambient temperature :	-25°C to +80°C
Mounting position :	any
Resistance to corrosion :	Industrial atmosphere
Lubrication :	Life time lubrication with grease ISO 51825-K2K-30
Seals :	NBR-O-Rings, 70 Shore
Coatings :	Housing anodized and colour sealed End caps - CED Cathodic electrodeposition
Maintenance and inspection :	AMG actuators are free of maintenance within the life time. Provided that: <ul style="list-style-type: none">• the actuator is properly mounted• the operating medium used is clean and non-aggressive• the actuator is operated under normal ambient conditions• the actuator is used in compliance with the intended use (see assembly and maintenance manual)
Applied standard:	DIN EN ISO 5211, DIN EN 15714-3, VDI / VDE 3845, DIN 79



SADP - M 180°

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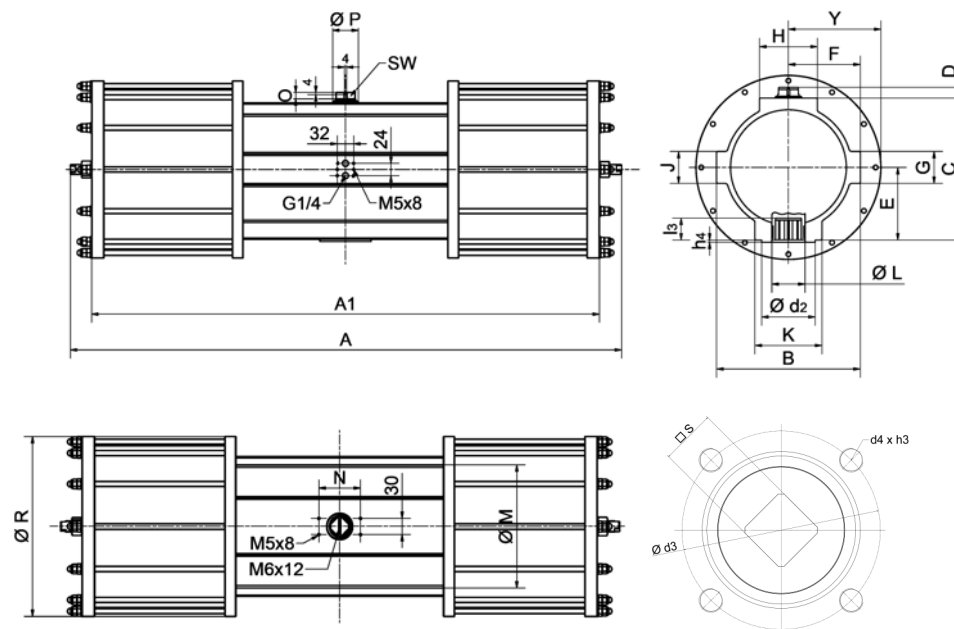
DOUBLE-PISTON QUARTER TURN ACTUATORS

TYPE SADF - M 180° BR03C

Size	15
Weight [kg]	
Type SADF - M	17
Stroke volume [dm³]	
Type SADF - M	2,5
Operating times [sec.] ¹⁾	
Type SADF - M ²⁾ OPEN	1,0
Type SADF - M ²⁾ CLOSE	1,0

1) operating times at 4,5 bar air pressure supply without load (standard values)

2) Type SADF-M with 24 springs



Type	number of springs n	spring-torque		air torque Ma [Nm] at operating pressure pe [bar]																											
		Ms [Nm]		2 bar		2,5 bar		3 bar		3,5 bar		4 bar		4,5 bar		5 bar		5,5 bar		6 bar		6,5 bar		7 bar		7,5 bar		8 bar			
		MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX		
SADF-M 15	-	-	-	23	29	36	42	49	55	62	68	75	82	88	94	101															
	12	26,5	44,0																												
	14	30,9	51,4																												
	16	35,2	59,2																												
	20	44	74																												
	22	48,4	81,4																												
	24	52,8	88,8																												
	28	61,6	103,6																												
	30	66	111																												
	32	70,4	118,4																												
36	79,2	133,2																													

SUBJECT TO TECHNICAL MODIFICATION

Design	SADF - M
Size	15
A	563
A1	507
B	116
C	111
D	20
E	56
F	61
G	50
H	40
K	64
Ø L	28
J	44
Ø M	93
N	80
O	12
Ø P	22
Ø R	158
Y	79
SW	12
Connection ISO 5211	F05
Ø d ₂	35
Ø d ₃	50
d ₄ x h ₃	M6x10
Number of screws	4
h ₄	3
l ₃	16
s	14

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